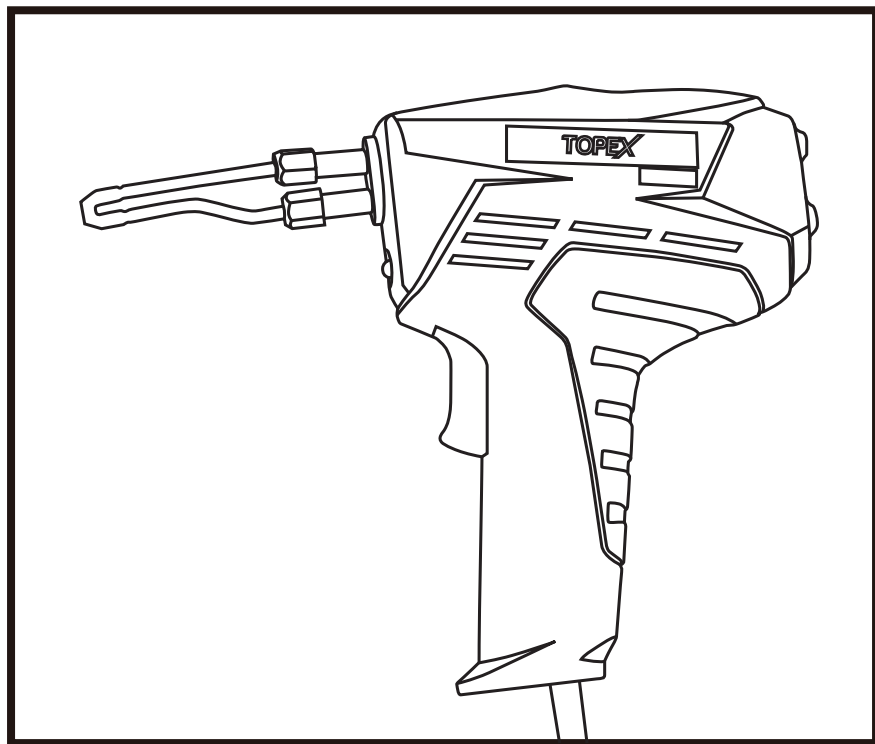


# TOPEX

## TX064

# OWNER'S MANUAL

## FAST HEATING SOLDERING GUN



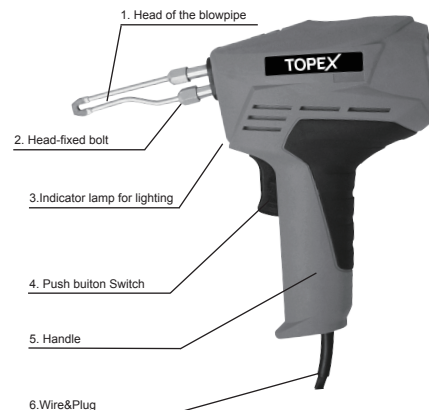
# TOPEX

### INTRODUCTION

TX064 high-speed soldering gun is designed and made applying the law of Joule-Lenz and the principle of transformer. It has the characteristic of rapidly-heated and less power-consumption. Its special structure of gun-like and partly-lighting of welding head make operation convenient and comfortable. It can efficiently and quickly conduct to heat processing like tin welding. It is a necessary service appliance for modern family.

Technical Parameter:

- 1.Voltage: 220~240V
- 2.Frequency: 50Hz
- 3.Rated power: 100W
- 4.Grade for insulation: II
- 5.Net weight: 630g



### OPERATION INSTRUCTIONS:

The high-speed soldering gun is fit for the areas where 240V & 50Hz alternating current is used. When using please confirm voltage and frequency is correct. Insert the plug(6)in to outlet; Hold the handle (5)Aim the head(1) at the part to be welded, press the switch of power supply(4) Instructive light(3) Lighting. At the same time, the head of the soldering gun need to be preheated. After 6-8 seconds preheating, the temperature of the head will increase to 230 °C, and it can be used to weld. Then the button can be released, the welding temperature is related to the supply if electricity. Longer the electricity is supplied, higher the temperature will be. So when welding, the power switch can't be pressed for long time. As usual, control the electricity supplying by yourself according to the actual working temperature. **The time of electricity supplying can't exceed 12 seconds, on the contrary the time of power off should not be less than 48 seconds**, if the temperature is too high, release the button and let it cool down naturally, if the temperature is too low, press power switch, the temperature of soldering gun will increase quickly. then the temperature of the soldering gun will be kept at a certain scope. Do according the way, the welding performance will be fast heating soldering gun, and prevent the head from being oxidized for excessive hotness or reducing the life.

### MAINTAINING METHOD:

The head and the body of the Model TX064 high speed Soldering gun are joined with contact. It's very convenient to change and repair the head. For the soldering gun head will be oxidized and becomes thin after it's used for a long time ,it need to be change in time.

### METHOD FOR CHANGING:

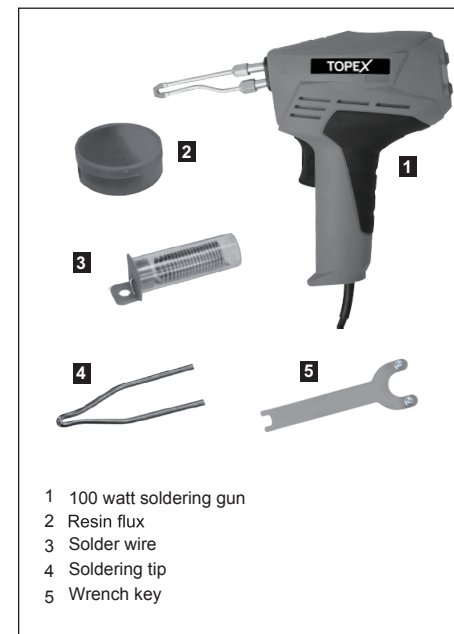
Remove and loosen the two bolts which join the soldering gun head and the body. Exchange the old head for a new one, tight the bolts, then it can be used as usual.

### METHOD FOR CHANGING LAMP:

When the lamp of this solderinggun is broken, it should be sent to the Agency or Service Station. The power of the lamp: 3W , 6V .

### CAUTIONS:

- 1.Before using, to check whether the welding torch is loosen inside or any matter else, such as the whether power supply is up to the standard, the wire becomes bald or broken
- 2.To protect the welding torch from rainfall or wet so as not to be electrified.
- 3.Don't let anything drop into the welding torch.
- 4.There is powerful electricity inside the handle, don't dismantle it by yourself.
- 5.If the supply cord is damaged, it must be changed by the manufacturer or its service agent or a similarly qualified person to avoid a hazard.
- 6.If the welding torch will not be used for a long period, please pull out the plug.
- 7.This product can only be for home use.



**WARRANTY**

Your warranty form should be retained by you at all times. in order to make a claim under this warranty you must return the product with your receipt of purchase. prior to returning your product for warranty. please contact us via our after sales support services.

**EMAIL: [support@topto.com.au](mailto:support@topto.com.au)**

**Environmental protection**

Recycle unwanted materials instead of disposing of them as waste. All tools, hoses and packaging should be sorted, taken to the local recycling centre and disposed of in an environmentally safe way. Dispose of used engine oil in a manner that is compatible with the environment. We suggest you take it in a sealed container to your local service station for reclamation. Do not throw it in the trash or pour it into the earth.

**1 YEAR REPLACEMENT WARRANTY**

Your product is guaranteed for a period of 12 months from the original date of purchase and is intended for DIY (Do It Your self) use only. If a product is defective it will be replaced in accordance with the terms of this warranty. Warranty excludes consumable parts, for example: driver bits.

**WARNING**

- 1.The following actions will result in the warranty being void.
- 2.Professional, Industrial or high frequency use.
- 3.If the tool has been operated on a supply voltage other than that specified on the tool.
- 4.If the tool shows signs of damage or defects caused by or resulting from abuse, accidents or alterations.
- 5.Failure to perform maintenance as set out within the instruction manual.
- 6.If the tool is disassembled or tampered with in any way.

**1 year extended warranty**

This product comes with 1 year replacement warranty. However, you may get 1 extra year warranty with conditions. Please ask for detail by sending an email to **[support@topto.com.au](mailto:support@topto.com.au)**

**TOPEX****CUSTOMER SERVICE  
&PARTS****Contact: [support@topto.com.au](mailto:support@topto.com.au)**